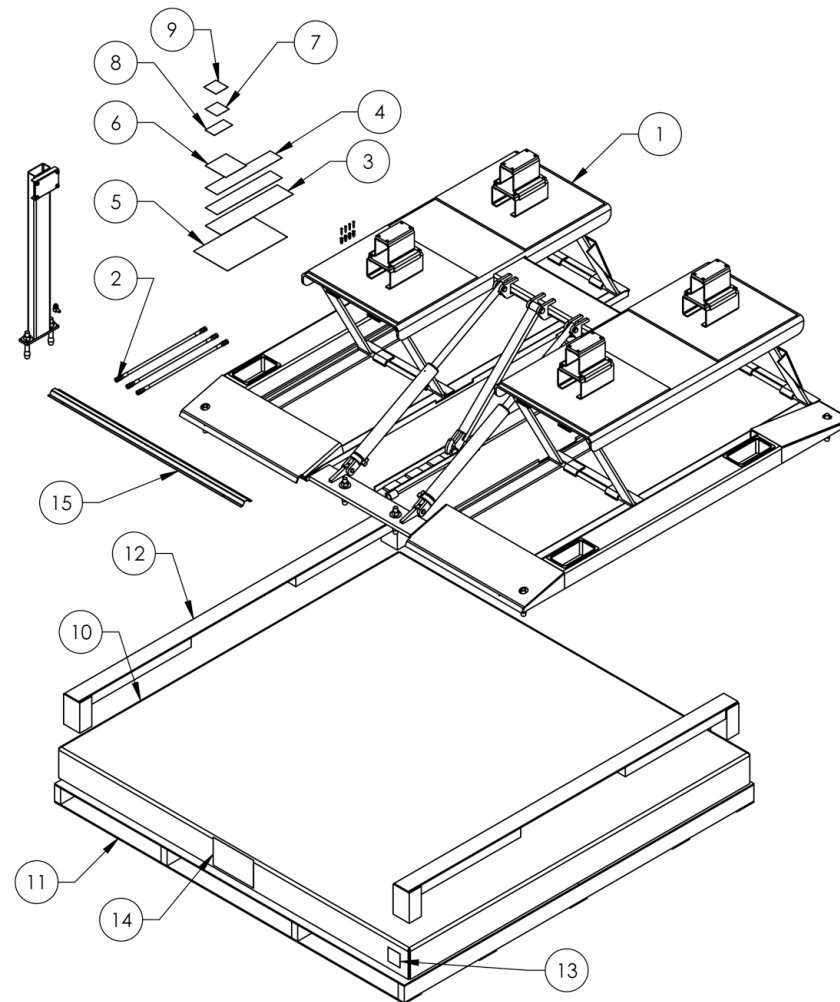


Service Manual

Service Parts & Diagrams

LR-5T

BendPak SKU 5260173
LR-5T Production Lift
11/22/16



This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.



BendPak, Inc. Corporate Office

1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

Customer Service Desk / Warranty

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders

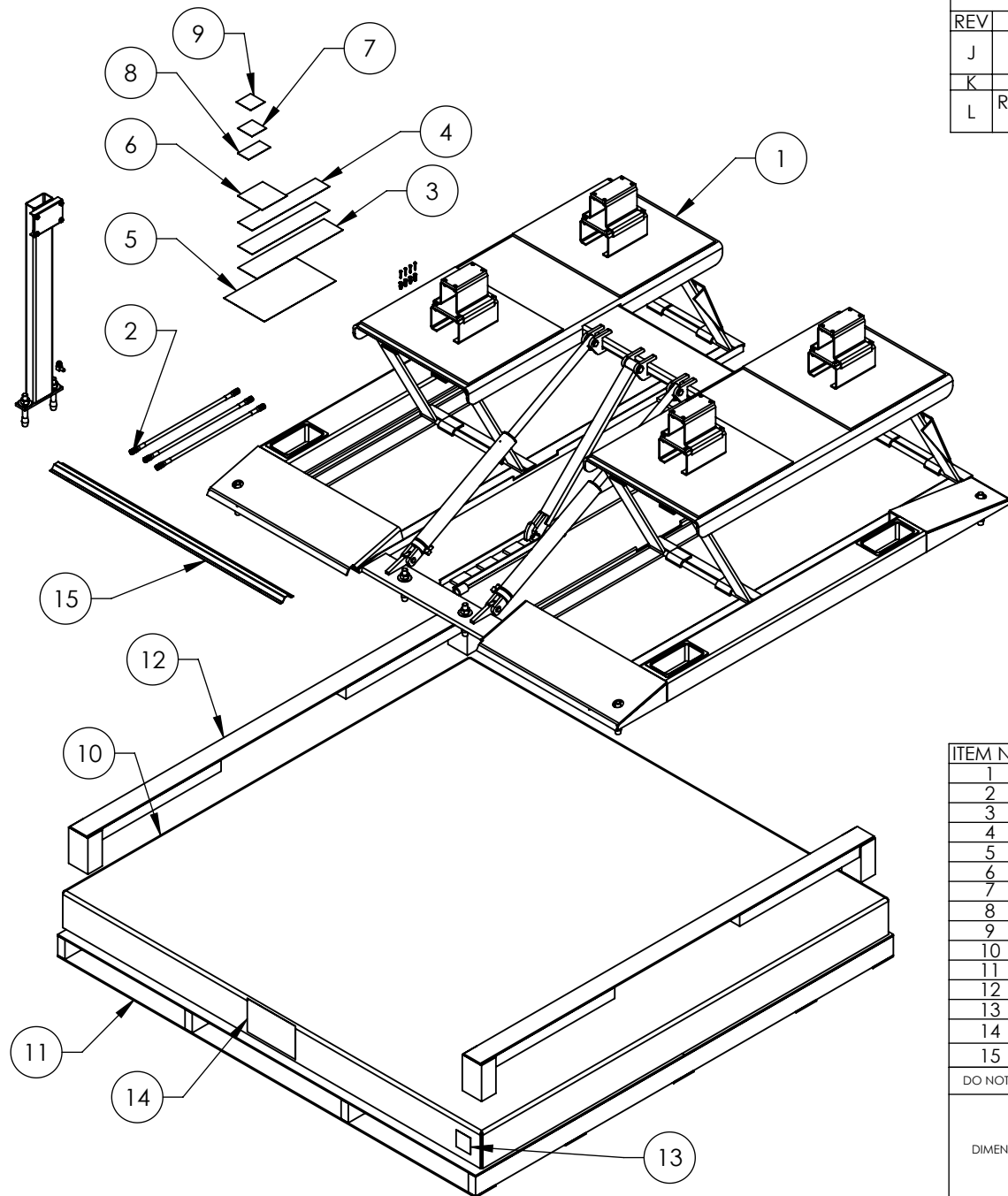
Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
parts@bendpak.com

Domestic Sales & Service

USA Sales Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
sales@bendpak.com

International Sales & Service

Office Tel: 1-805-933-9970
Exports Department: 1-805-933-9970 Ext. 192
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com





NOTE: UNLESS OTHERWISE SPECIFIED.

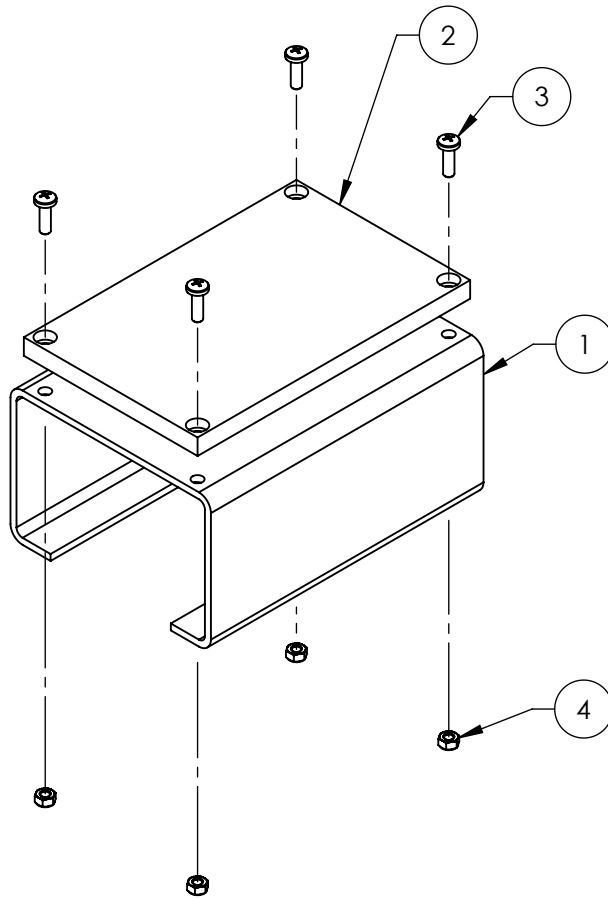
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
J	ADDED 5781005, 5940003, 5940004, 5905285, AND 5905967, REMOVED 5905403	12/31/2015	TM	00736
K	UPDATED BOM REVISION	05/13/2016	TM	00753
L	REMOVED 5830609, ADDED 5701310, UPDATED BOM REVISION	10/06/2016	TS	00781

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245172	LR-5T LIFT SUPERSTRUCTURE	1	K
2	5250119	LR-5T PARTS BOX	1	E
3	5905720	LR-5T WARNING INSTRUCTION	1	-
4	5905204	BENDPAK LABEL	2	-
5	5905135	CAUTION ALI/WL 300CSW	1	-
6	5905465	MANUFACTURER LABEL	1	-
7	5905951	5905951-2015_Serial_Tag-B	1	-
8	5905940	PRODUCT DATA LABEL	1	-
9	5905176	WARNING TO PROLONG LIFE	1	-
10	5781005	LR-5T CARRIER BOX	1	A
11	5940003	LR-5T PALLET ASSEMBLY	1	A
12	5940004	LR-5T CARRIER BOX CORNER SUPPORT	2	A
13	5905285	SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL	1	-
14	5905967	LR-5T_PACKAGING_LABEL	1	-
15	5701310	HYDRAULIC HOSE COVER	1	A

DO NOT SCALE DRAWING		NAME	DATE	<div> BendPak. <small>MOVING AUTOMATIC SERVICE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>			
DIMENSIONS ARE IN MM		DRAWN	TM			04/17/2013	
		CHECKED	DB			06/29/2016	
		THIRD ANGLE PROJECTION			TITLE: LR-5T PRODUCTION LIFT		
		<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>			SIZE	DWG. NO.	REV
					A	5260173	L
					SCALE: 1:25		SHEET 1 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	04/16/2013	TM	00597
B	WAS BOLT ON NOW ADHESIVE STICKER, REMOVED 5545012, 5530002, AND 5535357, UPDATED BOM REVISIONS	08/14/2013	TM	00616
C	ADDED (4) 5530022 AND (4) 5535357, UPDATED BOM REVISIONS	09/18/2015	JM	00726





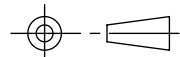
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. ADHERE RUBBER PAD AFTER PAINTING

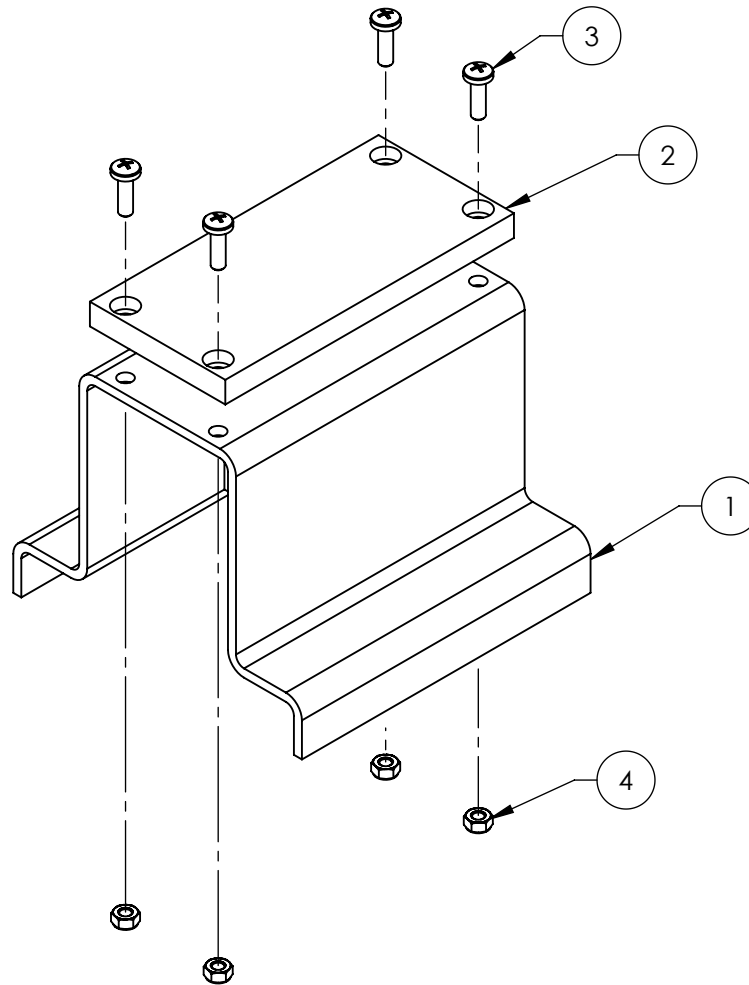
NEXT ASSEMBLY
5250119

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5620579	LR-5T LIFT PAD BASE WELDMENT		1	C
2	5716187	LR-5T RUBBER LIFT PAD, 100mm		1	C
3	5530022	BPHS M6 x 1 x 20 ZPL		4	-
4	5535357	NUT M6 x 1.0 NL		4	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. <small>MOVING AUTOMOTIVE SERVICE SOURCE</small>	1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		TM	04/16/2103			
CHECKED		CA	09/28/2015			

DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE: LR-5T LIFT PAD BASE ASSEMBLY, 100mm	
				SIZE DWG. NO. REV	
		<p>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>		A 5215592 C	
				SCALE: 1:4 SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	04/16/2013	TM	00597
B	WAS BOLT ON NOW ADHESIVE STICKER, REMOVED 5545012, 5530002, AND 5535357, UPDATED BOM REVISIONS	08/14/2013	TM	00616
C	ADDED (4) 5530022 AND (4) 5535357, UPDATED BOM REVISION	09/18/2015	JM	00726



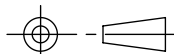


NOTE: UNLESS OTHERWISE SPECIFIED.

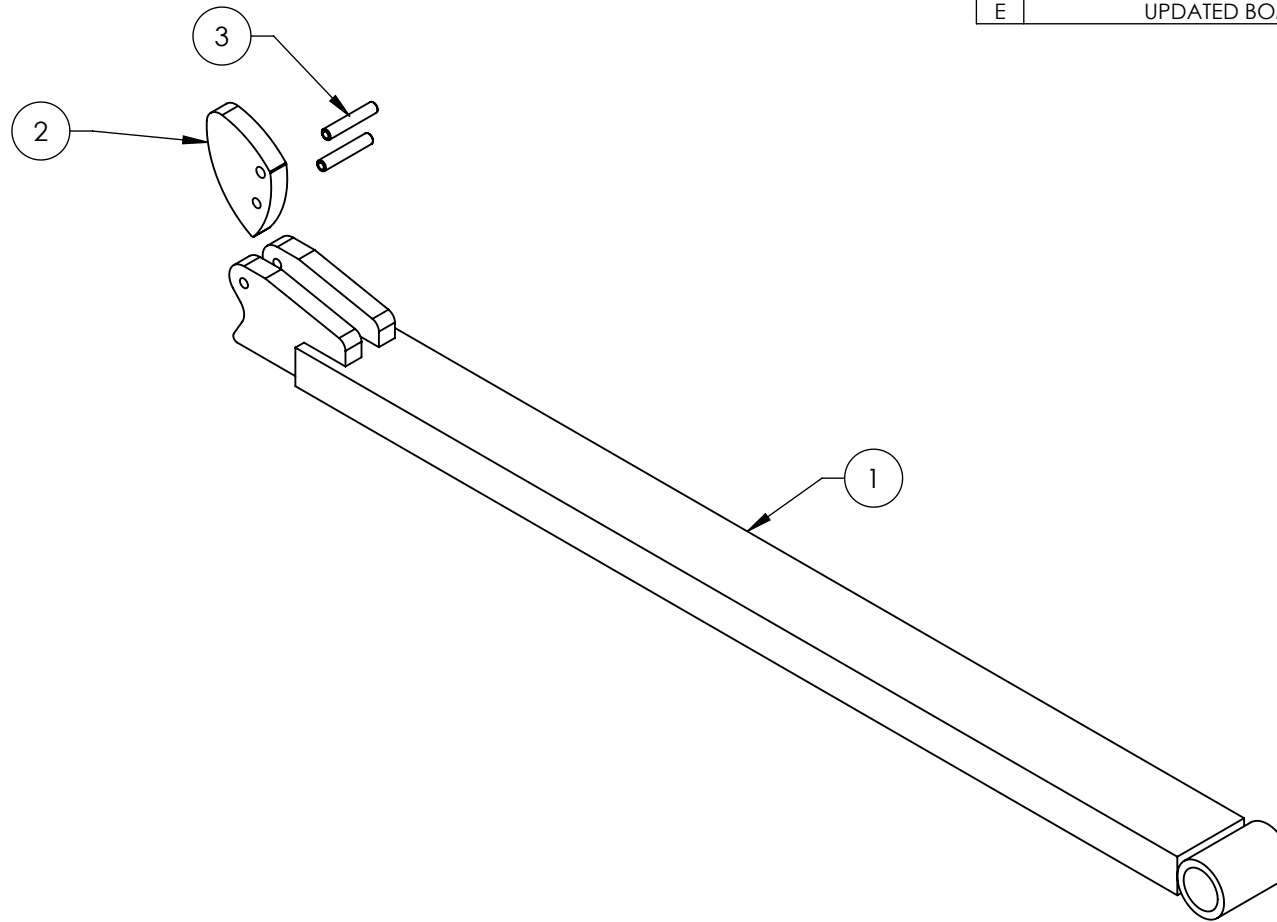
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. ADHERE RUBBER PAD AFTER PAINTING

NEXT ASSEMBLY
5250119



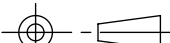
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620580	LR-5T LIFT PAD EXTENSION WELDMENT	1	C
2	5716188	LR-5T RUBBER LIFT PAD, 100mm EXTENSION	1	C
3	5530022	BPHS M6 x 1 x 20 ZPL	4	-
4	5535357	NUT M6 x 1.0 NL	4	-

DO NOT SCALE DRAWING		NAME	DATE	<div> BendPak. <small>WORKING AUTOMATE SERVICE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>	
DRAWN		TM	04/16/2103		
CHECKED		CA	09/28/2015		
<div>DIMENSIONS ARE IN MM</div> <div></div>		THIRD ANGLE PROJECTION		TITLE:	
				LR-5T LIFT PAD EXTENSION ASSEMBLY, 100mm	
		<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>		SIZE DWG. NO.	REV
		<div>A</div>		5215593	C
				SCALE: 1:3	SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	UPDATED BOM REVISION	08/14/2013	TM	00616
C	UPDATED BOM REVISION	04/14/2014	TS	00654
D	UPDATED BOM REVISION	09/16/2015	TM	00715
E	UPDATED BOM REVISION	09/18/2015	JM	00726



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600754	LR-5T SAFETY BAR WELDMENT	1	B
2	5736676	LR-5T/LR-60 SAFETY LATCH	1	D
3	5505141	SPRING PIN M6 x 36	2	-

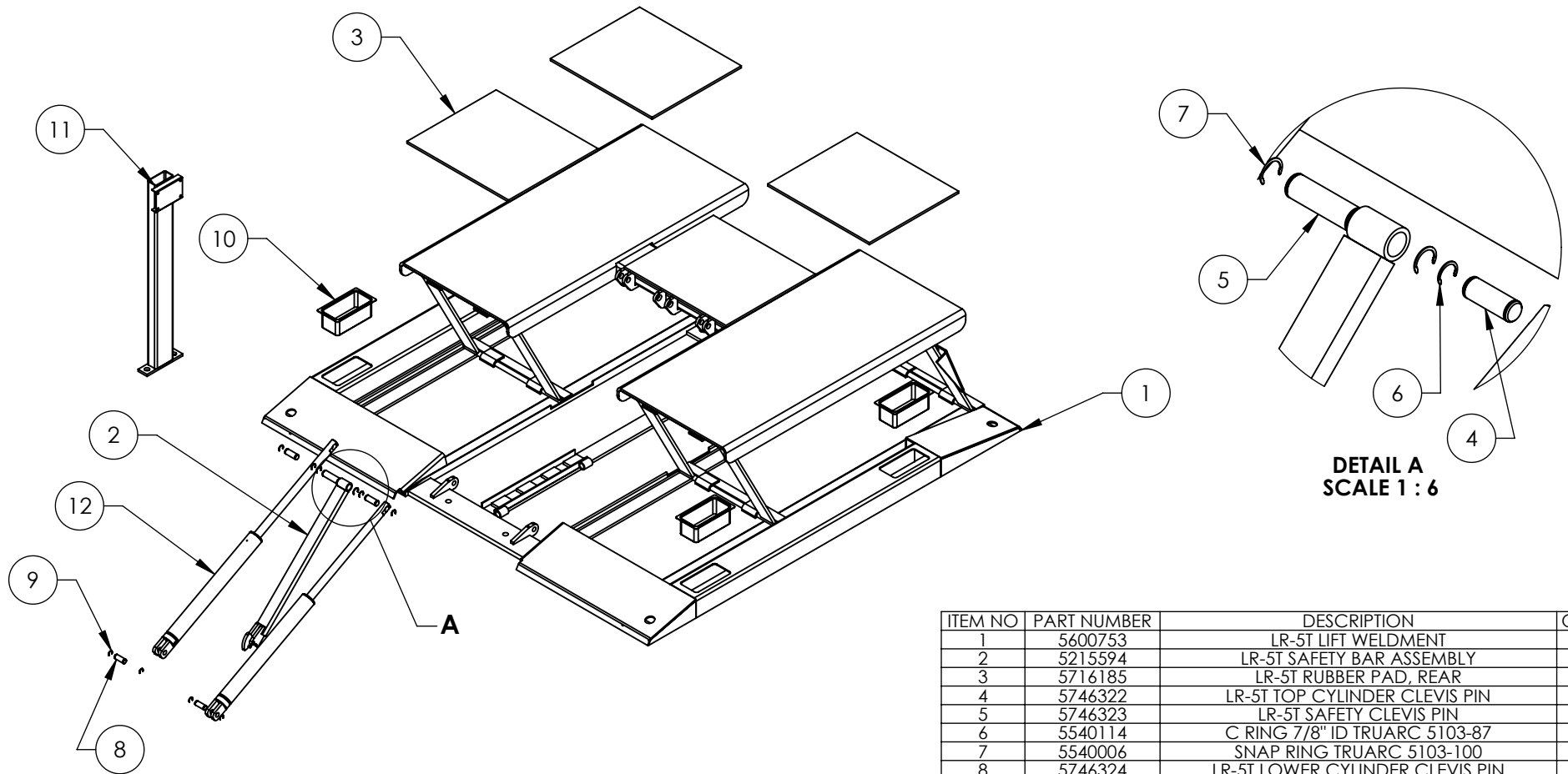
DO NOT SCALE DRAWING		NAME	DATE		
<div>DIMENSIONS ARE IN MM</div> <div></div>		DRAWN	TM	04/16/2013	<div> BendPak. <small>PROVIDING AUTOMOTIVE SERVICE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>
		CHECKED	CA	09/28/2015	
		THIRD ANGLE PROJECTION			
			TITLE: LR-5T SAFETY BAR ASSEMBLY		
		<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>	SIZE	DWG. NO.	REV
A	5215594		E		
	SCALE: 1:4		SHEET 1 OF 1		

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245172

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
H	ADDED 5580007 ADHESIVE TO NOTE 3	12/11/2015	JM	00721
J	UPDATED BOM REVISION	05/13/2016	TM	00753
K	UPDATED BOM REVISION	10/06/2016	TS	00781



DETAIL A
SCALE 1 : 6

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600753	LR-5T LIFT WELDMENT	1	F
2	5215594	LR-5T SAFETY BAR ASSEMBLY	1	E
3	5716185	LR-5T RUBBER PAD, REAR	4	C
4	5746322	LR-5T TOP CYLINDER CLEVIS PIN	2	A
5	5746323	LR-5T SAFETY CLEVIS PIN	1	A
6	5540114	C RING 7/8" ID TRUARC 5103-87	4	-
7	5540006	SNAP RING TRUARC 5103-100	2	-
8	5746324	LR-5T LOWER CYLINDER CLEVIS PIN	2	A
9	5540004	C RING Ø19mm OD DIN M1800 0190	4	-
10	5715107	LR-5T PLASTIC TRAY	4	A
11	5600001	POWER UNIT STAND WELDMENT	1	A
12	5502525	CYLINDER ASSEMBLY Ø2.0 x 17.75	2	C

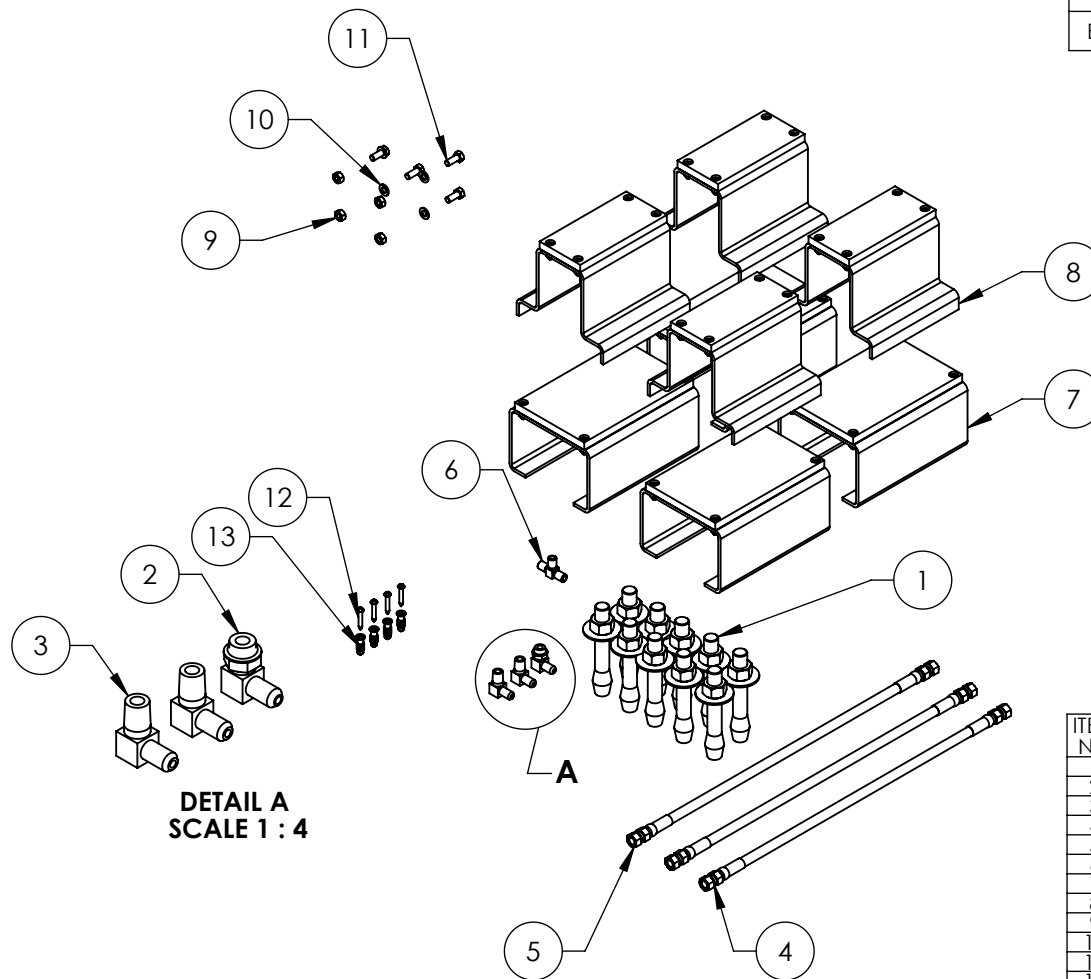
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. ADHERE RUBBER PAD AFTER WELDING AND PAINTING USING 5580007 ADHESIVE.



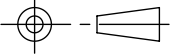
NEXT ASSEMBLY
5260173

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060 <small>WORKING AND MAKING SERVICE SOURCES</small>
DIMENSIONS ARE IN MM		DRAWN	TM 04/16/2013	
		CHECKED		
		THIRD ANGLE PROJECTION		TITLE: LR-5T LIFT SUPERSTRUCTURE
		<small>PROPRIETARY AND CONFIDENTIAL</small> <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</small>		SIZE DWG. NO. REV A 5245172 K
		SCALE: 1:25		SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	ADDED (2) 5530456, ADDED 5535001, 5530001, 5545012, 5905204, 5905135, 5900141, AND 5930890, REMOVED 5550095, 5535357 AND 5530774, REPLACED 5746328 WITH 5550310, UPDATED BOM REVISIONS	08/14/2013	TM	00616
D	REMOVED 5905940, 5905465, 5905720, 5930609, 5905204, 5905135, 5930890 & 5900151, UPDATED BOM REVISIONS	09/18/2015	JM	00726
E	ADDED 5535119, ADDED 5530201, UPDATED BOM REVISIONS, UPDATED NEXT ASSEMBLY	10/07/2016	TS	00781



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5530456	AB 3/4" x 4 - 3/4"	10	-
2	5550103	FTG ELB -04 JIC -06 ORB	1	-
3	5550086	FTG ELB -04 NPT x -04 JIC	2	-
4	5570210	LR-5T HYDRAULIC HOSE ASSEMBLY Ø6.4 x 3777mm DS	1	C
5	5570209	LR-5T HYDRAULIC HOSE ASSEMBLY Ø6.4 x 625mm DS	2	C
6	5550310	FTG TEE -04 JIC -04 JIC -04 JIC	1	-
7	5215592	LR-5T LIFT PAD BASE ASSEMBLY, 100mm	4	C
8	5215593	LR-5T LIFT PAD EXTENSION ASSEMBLY, 100mm	4	C
9	5535001	NUT M8 x 1.25 NL	4	A
10	5545012	WASHER, M8x16x1.6mm FLAT	4	-
11	5530304	HHB M8 x 1.25 x 20	4	-
12	5530201	RHPS M5 x 32mmL	4	B
13	5535119	M5 x 30mmL FLOOR ANCHOR	4	B

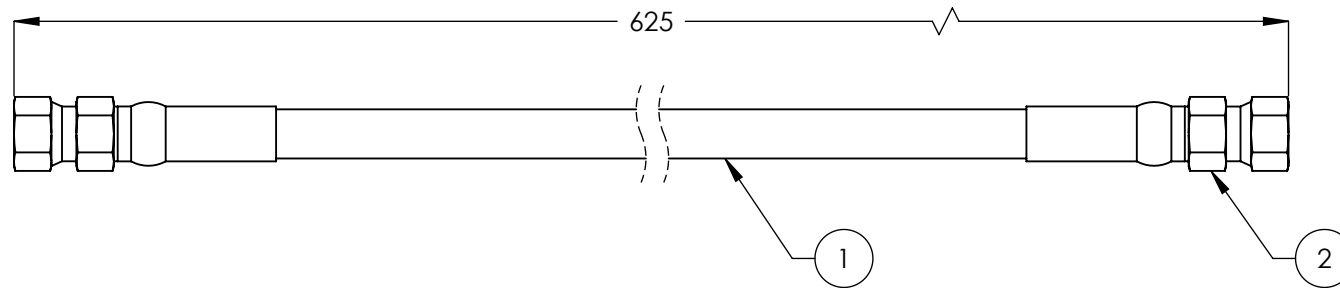
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. MOVING AUTOMATIC SERVICE SOLUTIONS SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM		DRAWN	TM 04/17/2013		
		CHECKED	CA 09/28/2015	TITLE: LR-5T PARTS BOX	
		THIRD ANGLE PROJECTION			
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			
		SIZE	DWG. NO.		REV
		A	5250119		E
		SCALE: 1:10			SHEET 1 OF 1


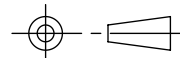
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260173

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
A	PRODUCTION RELEASE, DERIVED FROM 5570043	04/17/2013	TM	00597	
B	WAS 730 NOW 625	08/14/2013	TM	00616	
C	REPLACED 5570110 WITH 5570129	09/21/2015	JM	00726	



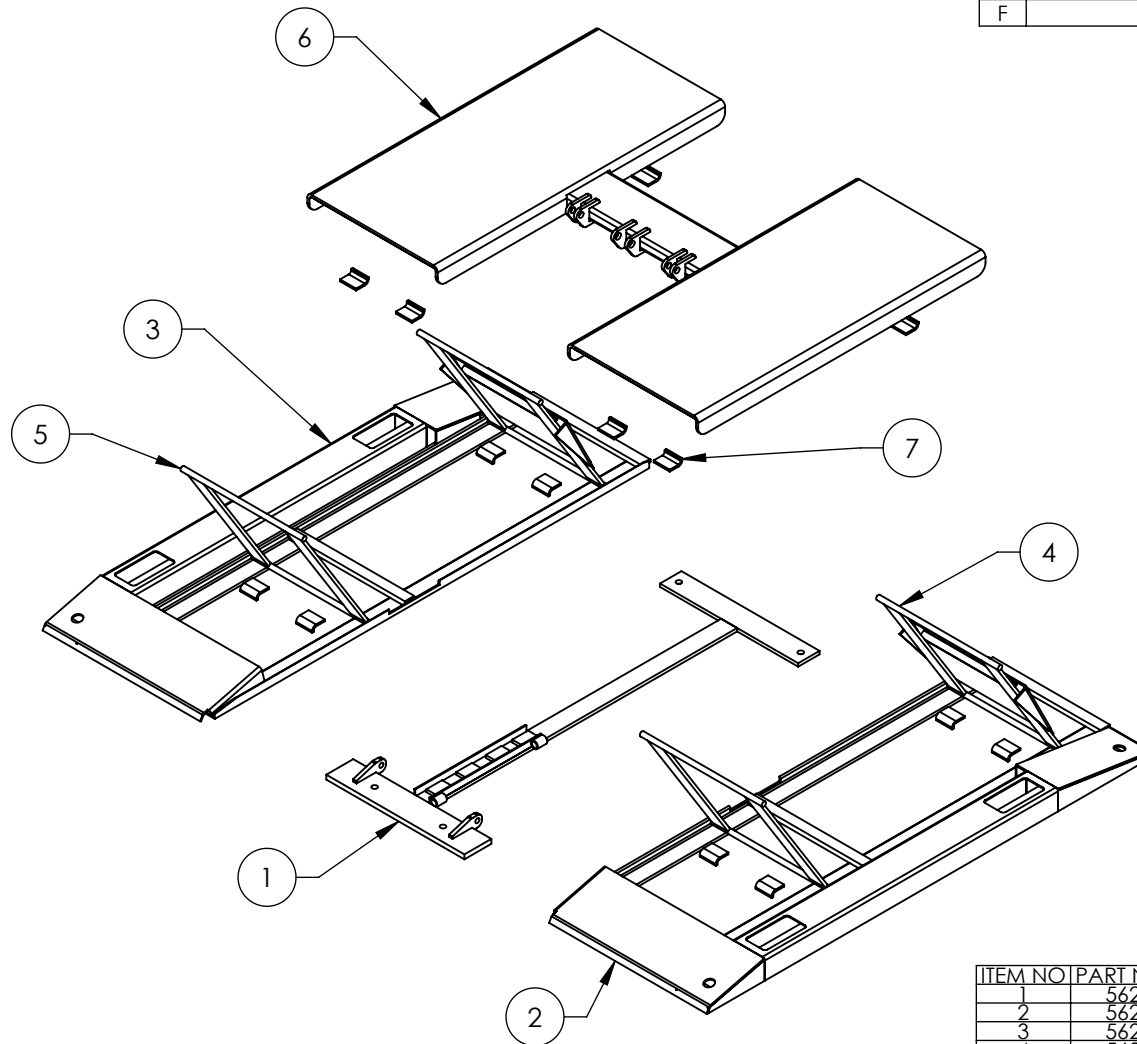
ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE		559mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC		2	-
DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		DRAWN	TM		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		CHECKED	CA		
		THIRD ANGLE PROJECTION		TITLE: LR-5T HYDRAULIC HOSE ASSEMBLY Ø6.4 x 625mm DS	
					
<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>		SIZE	DWG. NO.	REV	
		A	5570209	C	
		SCALE: 1:2			SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250119

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED BOM REVISION	09/18/2015	JM	00726
E	UPDATED BOM REVISION	05/13/2016	TM	00753
F	UPDATED BOM REVISION	10/06/2016	TS	00781



NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. 5620572 AND 5620574 MUST SWING FREELY
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT BENDPAK BLUE

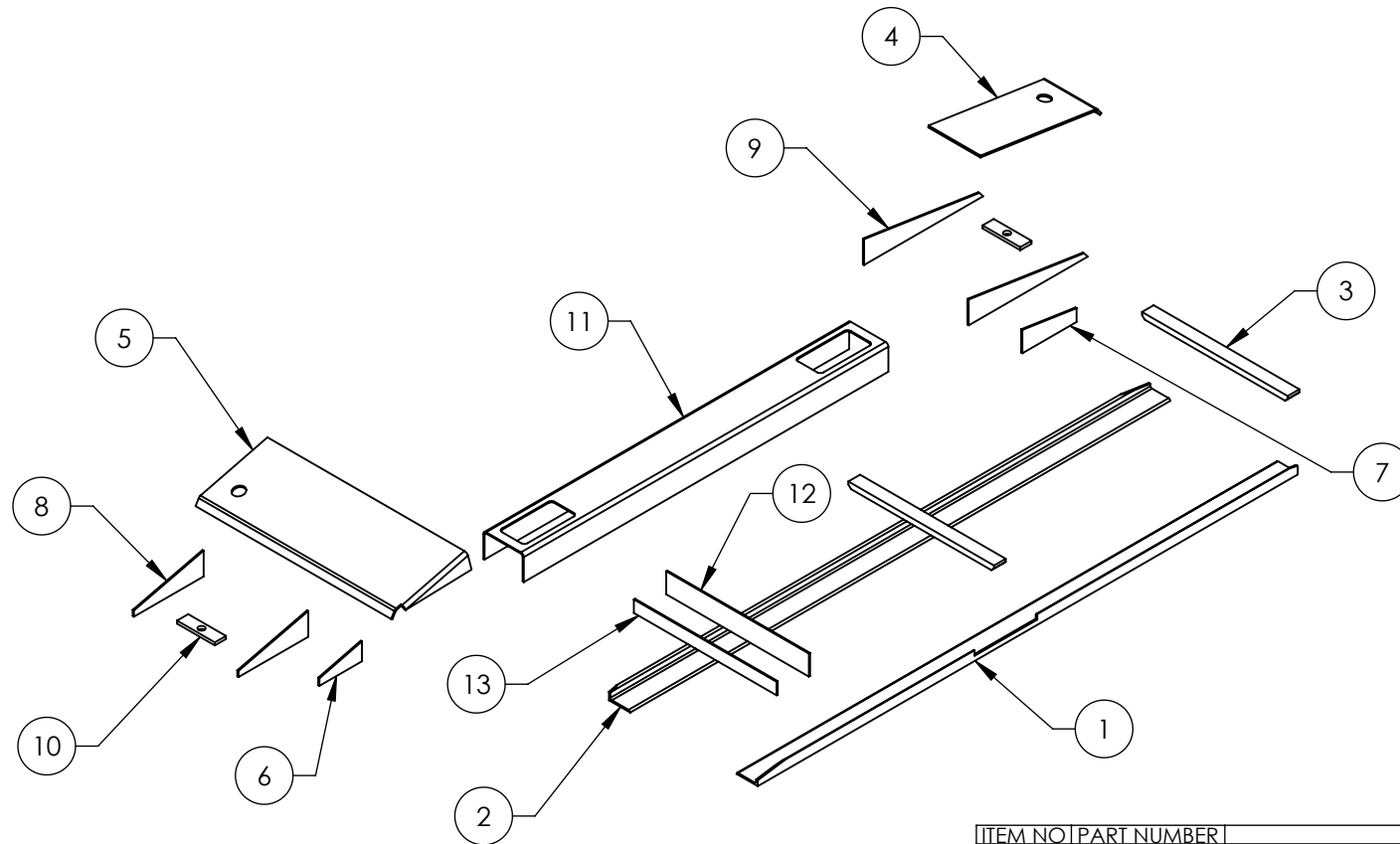
NEXT ASSEMBLY
5245172

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620576	LR-5T CYLINDER CLEVIS AND SAFETY WELDMENT	1	D
2	5620578	LR-5T BASE WELDMENT, R.H.	1	A
3	5620577	LR-5T BASE WELDMENT, L.H.	1	B
4	5620574	LR-5T HINGE ARM WELDMENT	2	A
5	5620572	LR-5T HINGE ARM SUBWELDMENT	2	A
6	5620575	LR-5T RAMP WELDMENT	1	B
7	5700321	LR-5T HINGE HOLDER	16	B

DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	04/15/2013
CHECKED			
THIRD ANGLE PROJECTION			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: LR-5T LIFT WELDMENT			
SIZE DWG. NO.		REV	
A 5600753		F	
SCALE: 1:25			SHEET 1 OF 3

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620400	04/15/2013	TM	00597
B	UPDATED BOM REVISION	07/14/2014	TM	00654



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5721113	LR-5T INTERIOR BASE ANGLE L.H.	1	B
2	5721114	LR-5T EXTERIOR BASE ANGLE L.H.	1	A
3	5735486	LR-5T BASE HINGE ARM STOP BAR	2	A
4	5701492	LR-5T BASE SIDE APPROACH RAMP, L.H.	1	A
5	5701493	LR-5T BASE APPROACH RAMP, L.H.	1	A
6	5736669	LR-5T BASE APPROACH RAMP GUSSET	1	A
7	5736671	LR-5T BASE APPROACH RAMP GUSSET, LONG	1	A
8	5736667	LR-5T BASE APPROACH RAMP SUPPORT	2	B
9	5736668	LR-5T BASE APPROACH RAMP SUPPORT, LONG	2	A
10	5736670	LR-5T ANCHOR PLATE	2	A
11	5701498	LR-5T BASE SIDE TROUGH	1	A
12	5735489	LR-5T BASE APPROACH RAMP SPACER	1	A
13	5735491	LR-5T BASE APPROACH RAMP SPACER, SHORT	1	A

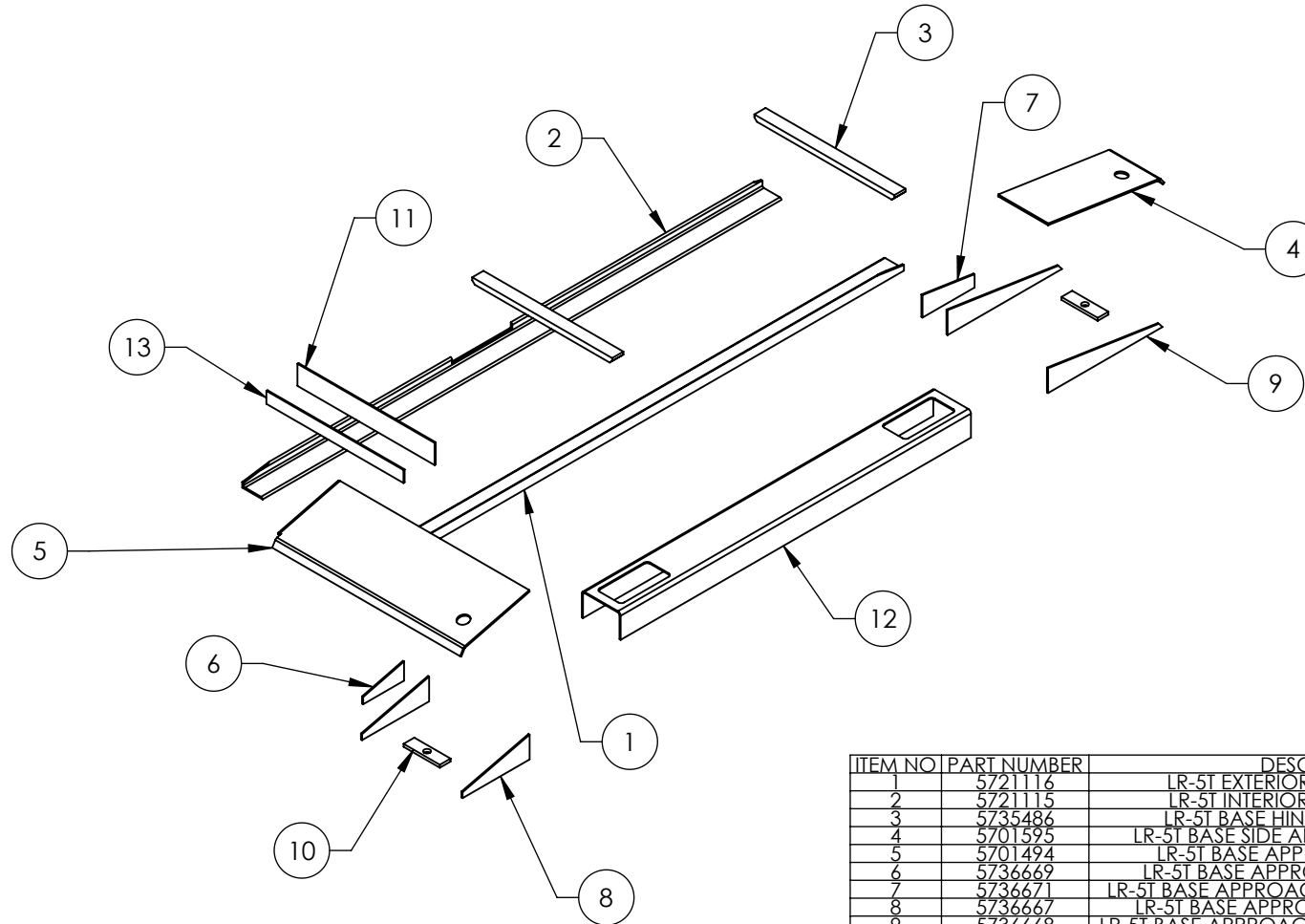
DO NOT SCALE DRAWING		NAME	DATE	BendPak <small>POWERING AUTOMOTIVE SERVICE SOLUTIONS</small> 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		TM	04/12/2013	
CHECKED		TM	10/23/2014	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 		TITLE: LR-5T BASE WELDMENT, L.H.
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5620577	REV B	SCALE: 1:20 SHEET 1 OF 3

NOTE: UNLESS OTHERWISE SPECIFIED.



- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5600753

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620400	04/15/2013	TM	00597



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5721116	LR-5T EXTERIOR BASE ANGLE R.H.	1	A
2	5721115	LR-5T INTERIOR BASE ANGLE R.H.	1	A
3	5735486	LR-5T BASE HINGE ARM STOP BAR	2	A
4	5701595	LR-5T BASE SIDE APPROACH RAMP, R.H.	1	A
5	5701494	LR-5T BASE APPROACH RAMP, R.H.	1	A
6	5736669	LR-5T BASE APPROACH RAMP GUSSET	1	A
7	5736671	LR-5T BASE APPROACH RAMP GUSSET, LONG	1	A
8	5736667	LR-5T BASE APPROACH RAMP SUPPORT	2	B
9	5736668	LR-5T BASE APPROACH RAMP SUPPORT, LONG	2	A
10	5736670	LR-5T ANCHOR PLATE	2	A
11	5735489	LR-5T BASE APPROACH RAMP SPACER	1	A
12	5701498	LR-5T BASE SIDE TROUGH	1	A
13	5735491	LR-5T BASE APPROACH RAMP SPACER, SHORT	1	A

DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM		DRAWN		TM				04/15/2013	
TOLERANCES:		CHECKED		MM		04/25/2013			
0. = ±1.5		THIRD ANGLE PROJECTION							
0.0 = ±0.5									
ANGULAR: 0. = ±2°									
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED									
MATERIAL:		TITLE: LR-5T BASE WELDMENT, R.H.							

SIZE:		PROPRIETARY AND CONFIDENTIAL		SIZE		DWG. NO.		REV	
---		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A		5620578		A	
						SCALE: 1:20		SHEET 1 OF 3	

NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5600753

PROPRIETARY AND CONFIDENTIAL
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PART SPECIFICATION FORM

BENDPAK Number:	5905135
MRP Description:	CAUTION ALI/WL 300CSW
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SCISSOR LIFT STICKER

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905176
MRP Description:	WARNING TO PROLONG LIFE
Date:	10/24/2014
ECO :	00654

1. Engineering Specification

Application:

SCISSOR CYLINDER WARNING

Detailed Description:



SIZE: 3" L x 3" W (76mm x 76mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905204
MRP Description:	BENDPAK LABEL
Date:	09/16/2015
ECO :	00715

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



Material: Clear Adhesive PET

Size: 16"W x 3"H

Thickness: 4 Mil

Finish: Polished

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (YELLOW color in file represents what should be clear PET material and SHOULD NOT print as YELLOW ink. White area in file represents Opaque White ink.)

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			



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MODEL NUMBER

SERIAL NUMBER

PN 5905285

PEEL OFF INVENTORY LABEL

MODEL NUMBER

SERIAL NUMBER

PART SPECIFICATION FORM

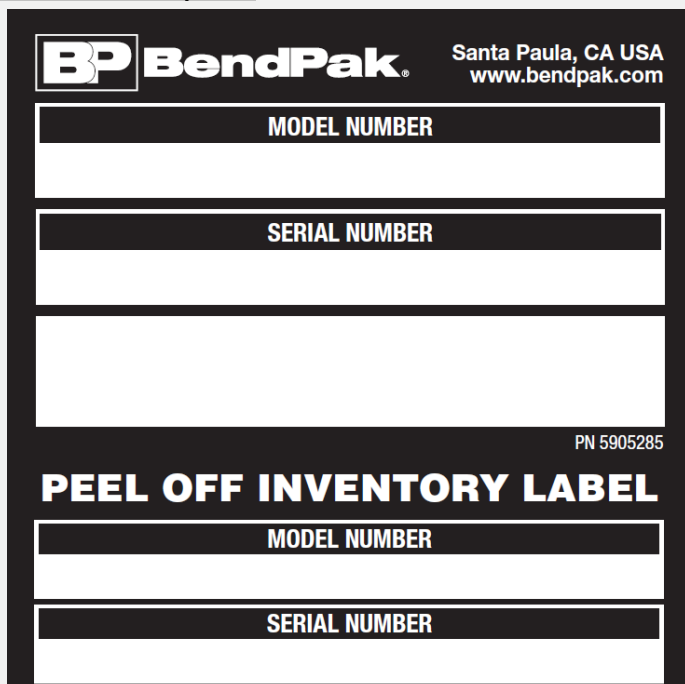
BENDPAK Number:	5905285
MRP Description:	SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL
Date:	04/20/2016
ECO :	00739

1. Engineering Specification

Application:

DATA SERIAL TAG

Detailed Description:



SIZE: 3" L x 3" W (76mm x 76mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT

CAPACITY: MED/HVY DTY

POWER: ELECTRIC/HYDRAULIC

ANCHORS: AS EQUIPPED

INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK

STYOT

P20KVR

X18576

HVY DTY/ GVR
832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

PART SPECIFICATION FORM

BENDPAK Number:	5905465
MRP Description:	MANUFACTURER LABEL
Date:	05/07/2013
ECO :	00593

1. Engineering Specification

Application:

MANUFACTURER LABEL

Detailed Description:

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY
 POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED
 INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

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INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK	STYOT	P20KVR	X18576	HVY DTY/ GVR
				832

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ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

SIZE: 5.125" L x 5.125" W (130mm x 130mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5930720
MRP Description:	LR-5T WARNING INSTRUCTION
Date:	07/22/2013
ECO :	00611

1. Engineering Specification

Application:

LR-5T OPERATION INSTRUCTIONS

Detailed Description:

SIZE: 4" L x 17.75" W (102mm x 451mm)

Maximum Lifting Capacity
10,000 lbs. / 4536 kg

WARNING!

Maximum Lifting Capacity
10,000 lbs. / 4536 kg

WARNING!

FAILURE TO READ AND UNDERSTAND THE FOLLOWING WARNINGS MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. KEEP HANDS AND FEET CLEAR FROM MOVING PARTS.

Read and understand entire contents of operation manual and warnings below before operating this equipment.

- ✓ Never exceed the rated capacity of the lift
- ✓ Do not operate the lift if any component is found to be defective or worn
- ✓ Never operate lift with any person or equipment below
- ✓ Always ensure load is centered and stable prior to operating controls
- ✓ When lowering the lift pay careful attention that all personnel and objects are kept clear.
- ✓ Always keep a visual line of site on the lift during operation
- ✓ Always stand clear of lift when lowering or raising
- ✓ Never leave lift in elevated position unless safety lock is engaged in the LOCKED position
- ✓ Keep all body parts and objects away from pinch points when lift is in motion
- ✓ Use on level concrete in good condition and free of cracks or other defects
- ✓ Visually confirm safety lock is properly engaged before working on or near lift

LR5T - LIFT OPERATION INSTRUCTIONS

TO RAISE LIFT

1. Clear area of personnel and make sure lift is in full lowered position.
2. Drive vehicle over lift platforms making sure centerline of the vehicle is positioned properly over lift pads.
3. Position vehicle with lift pads making secure contact with factory recommended lifting points.
4. Make sure vehicle weight does not exceed rated capacity of lift.
5. Depress the RAISE button to commence lifting.
6. Raise lift until the vehicles tires clear the floor then stop.
7. Check if vehicle is secure.
8. Continue raising vehicle to desired height.
9. Raise until the safety lock bars drop into the LOCKED position.
10. Lower lift until platforms park and settle on the LOCKED position.

TO LOWER LIFT

1. Clear area before lowering lift.
2. Raise the lift until the release cam on the safety lock drops into the UNLOCKED position.
3. Push the LOWERING handle until the lift starts to descend. Stay clear of lift area.
4. Fully lower the lift and remove all lifting adapters before driving vehicle away.

ANSI CE

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P/N 5902720

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			



SANTA PAULA, CA USA

WWW.BENDPAK.COM

PN 5905940

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

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DO NOT REMOVE

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MADE IN CHINA

PART SPECIFICATION FORM


BENDPAK Number:	5905940
MRP Description:	PRODUCT DATA LABEL
Date:	05/06/2013
ECO :	00593

1. Engineering Specification

Application:

PRODUCT DATA LABEL

Detailed Description:



SANTA PAULA, CA USA
 WWW.BENDPAK.COM

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
 POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

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 DO NOT REMOVE ENGINEERED BY BENDPAK INC. USA MADE IN CHINA

SIZE: 2.3" L x 4.5" W (58mm x 114mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

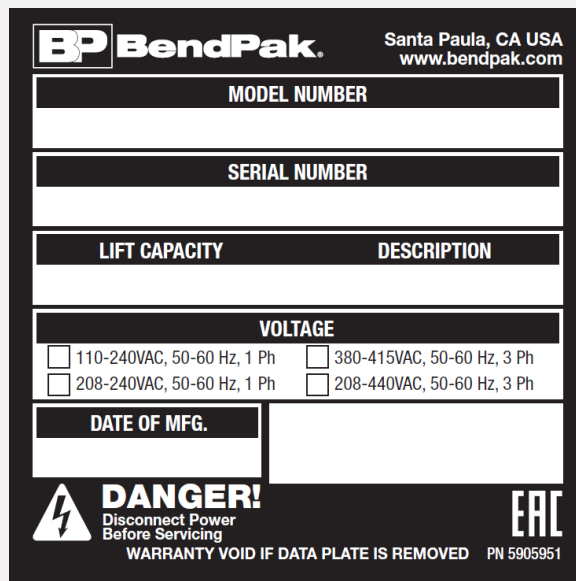
BENDPAK Number:	5905951
MRP Description:	2015_SERIAL_TAG-B-5905951
Date:	07/19/2016
ECO :	00752

1. Engineering Specification

Application:

DATA SERIAL TAG

Detailed Description:



BP BendPak. Santa Paula, CA USA
www.bendpak.com

MODEL NUMBER

SERIAL NUMBER

LIFT CAPACITY	DESCRIPTION

VOLTAGE

<input type="checkbox"/> 110-240VAC, 50-60 Hz, 1 Ph	<input type="checkbox"/> 380-415VAC, 50-60 Hz, 3 Ph
<input type="checkbox"/> 208-240VAC, 50-60 Hz, 1 Ph	<input type="checkbox"/> 208-440VAC, 50-60 Hz, 3 Ph

DATE OF MFG.

⚡ DANGER!
Disconnect Power Before Servicing

ERC

WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905951

SIZE: 3" L x 3" W (76.2mm x 76.2mm)

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			



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MODEL NUMBER

SERIAL NUMBER

LIFT CAPACITY

DESCRIPTION

VOLTAGE

☐ 110-240VAC, 50-60 Hz, 1 Ph

☐ 380-415VAC, 50-60 Hz, 3 Ph

☐ 208-240VAC, 50-60 Hz, 1 Ph

☐ 208-440VAC, 50-60 Hz, 3 Ph

DATE OF MFG.



DANGER!

Disconnect Power
Before Servicing

EAC

WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905951

PART SPECIFICATION FORM

BENDPAK Number:	5905967
MRP Description:	LR-5T_Packaging_Label
Date:	12/30/2015
ECO :	00736

1. Engineering Specification

Application:

PACKAGING LABEL

Detailed Description:

SIZE: 6" (152mm) W x 10" (254mm) H

- Material: White Adhesive Paper
- Ink: U.V. protected CMYK 4/C Process
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			



Low-Rise Car Lift

LR-5T



10,000 Lb.
CAPACITY

- ✓ Each lift platform features four Parallelogram frame support bars
- ✓ Durable full length rubber-topped lifting platforms
- ✓ Storage trays placed on each side of lift platforms
- ✓ Dual hydraulic pumps
- ✓ Diamond plated approach ramps prevent slipping
- ✓ Hands-free safety lock release system
- ✓ Lifting Height w/blocks: 31.5" / 800 mm.
- ✓ Lifting time: 35 sec
- ✓ Motor: 110/208-230 VAC / 50/60 Hz. 1Ph

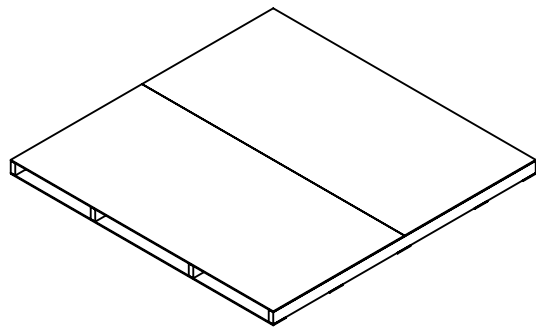


ANSI

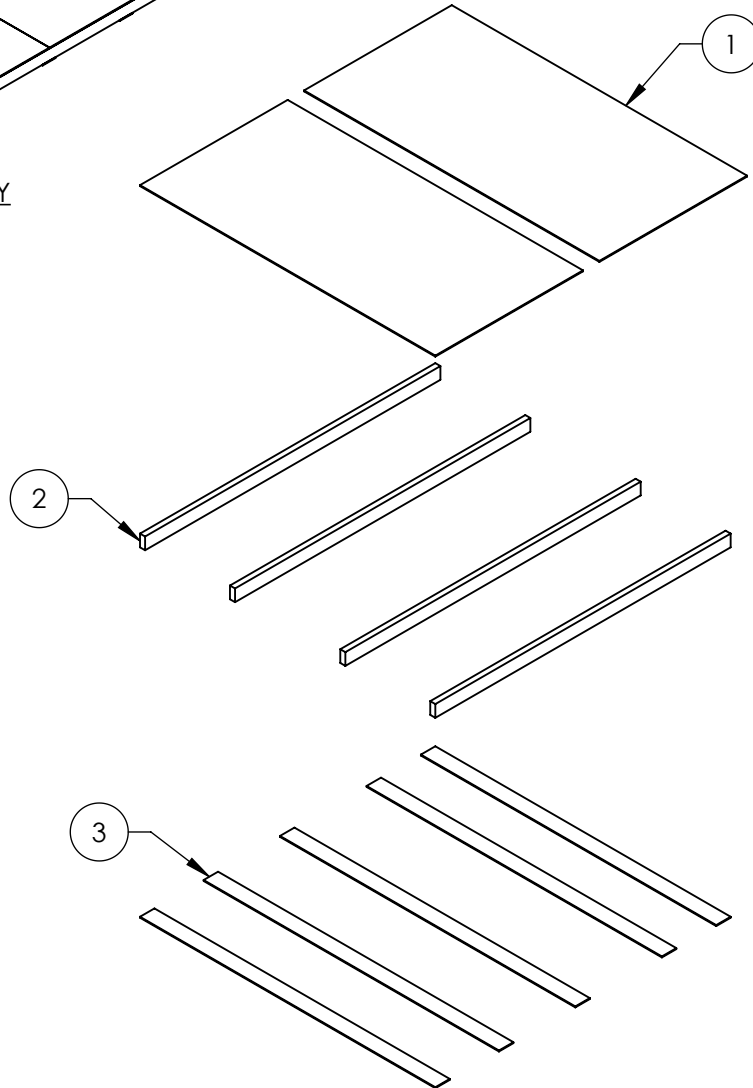


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ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE





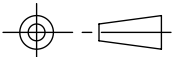
NOTE: UNLESS OTHERWISE SPECIFIED.

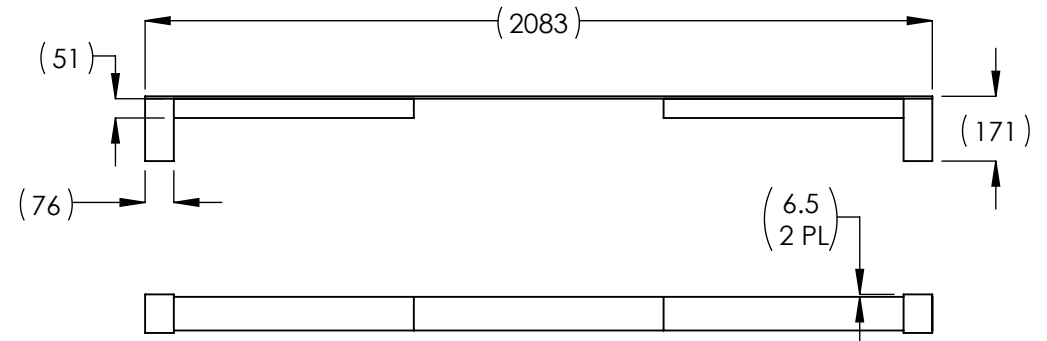
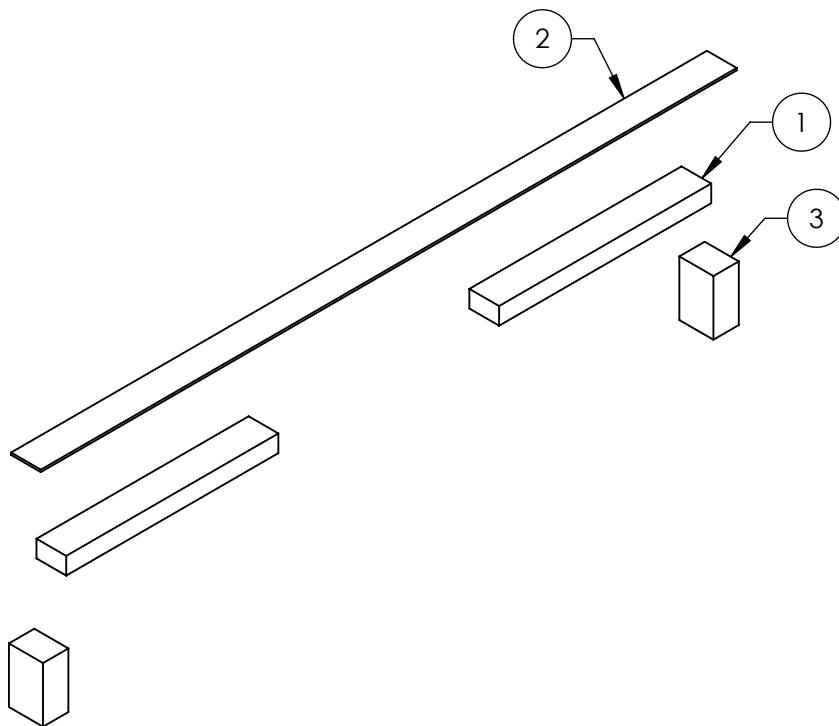
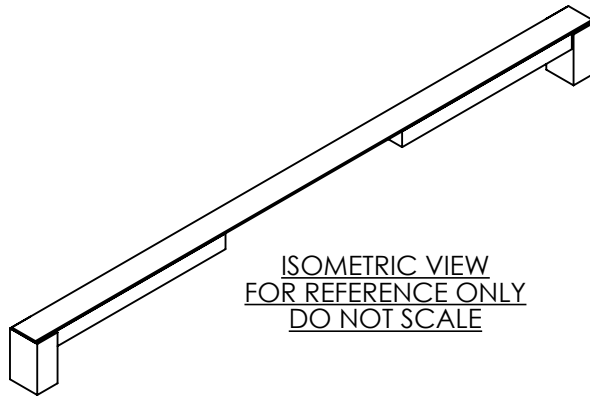
1. ASSEMBLE AS SHOWN
2. **MATERIAL: HARDWOOD**

NEXT ASSEMBLY
5260173

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE	11/20/2015	JM	00736


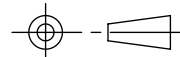
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5940003-1	LR-5T DECKBOARD, 2210mm X 1105mm X 6.4mm	2	A
2	5940003-2	LR-5T RUNNER, 2210mm X 89mm X 38mm	4	A
3	5940003-3	LR-5T SLAT, 2210mm X 108mm X 6.4mm	5	A

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM 		DRAWN	JM	11/19/2015	TITLE: LR-5T PALLET ASSEMBLY	
		CHECKED	CA	01/08/2016		
		THIRD ANGLE PROJECTION 				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE			DWG. NO.	REV
		A			5940003	A
		SCALE: 1:25			SHEET 1 OF 2	



REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE		11/19/2015	JM	00736

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5940004-3	LR-5T SUPPORT SLAT, 635mm X 89mm X 51mm	2	A
2	5940004-2	LR-5T SUPPORT SLAT, 2083mm X 89mm X 6.4mm	1	A
3	5940004-1	LR-5T SUPPORT BLOCK, 102mm X 76mm X 165mm	2	A

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	JM	11/19/2015	TITLE: LR-5T CARRIER BOX CORNER SUPPORT
		CHECKED	CA	01/08/2016	
		THIRD ANGLE PROJECTION			
					
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. , ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			
Y		A		SIZE DWG. NO. 5940004	REV A
		SCALE: 1:12			SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE AS SHOWN
2. MATERIAL: HARDWOOD

NEXT ASSEMBLY
5260173

Maximum Lifting Capacity
10,000 lbs. / 4536 kg



WARNING!



Maximum Lifting Capacity
10,000 lbs. / 4536 kg

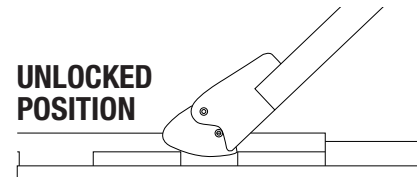
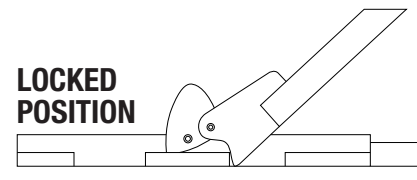
FAILURE TO READ AND UNDERSTAND THE FOLLOWING WARNINGS MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. KEEP HANDS AND FEET CLEAR FROM MOVING PARTS.

Read and understand entire contents of operation manual and warnings below before operating this equipment.

- ✓ Never exceed the rated capacity of the lift
- ✓ Do not operate the lift if any component is found to be defective or worn
- ✓ Never operate lift with any person or equipment below
- ✓ Always ensure load is centered and stable prior to operating controls
- ✓ When lowering the lift pay careful attention that all personnel and objects are kept clear.
- ✓ Always keep a visual line of site on the lift during operation
- ✓ Always stand clear of lift when lowering or raising
- ✓ Never leave lift in elevated position unless safety lock is engaged in the LOCKED position
- ✓ Keep all body parts and objects away from pinch points when lift is in motion
- ✓ Use on level concrete in good condition and free of cracks or other defects
- ✓ Visually confirm safety lock is properly engaged before working on or near lift

WARNING!

ALWAYS ensure that the safety is in LOCKED position before any attempt is made to work on or near the vehicle.



LR5T - LIFT OPERATION INSTRUCTIONS

TO RAISE LIFT

1. Clear area of personnel and make sure lift is in full lowered position.
2. Drive vehicle over lift platforms making sure centerline of the vehicle is positioned properly over lift pads.
3. Position vehicle with lift pads making secure contact with factory recommended lifting points.
4. Make sure vehicle weight does not exceed rated capacity of lift.
5. Depress the RAISE button to commence lifting.
6. Raise lift until the vehicles tires clear the floor then stop.
7. Check if vehicle is secure.
8. Continue raising vehicle to desired height.
9. Raise until the safety lock bars drop into the LOCKED position.
10. Lower lift until platforms park and settle on the LOCKED position.

TO LOWER LIFT

1. Clear area before lowering lift.
2. Raise the lift until the release cam on the safety lock drops into the UNLOCKED position.
3. Push the LOWERING handle until the lift starts to descend. Stay clear of lift area.
4. Fully lower the lift and remove all lifting adapters before driving vehicle away.



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P/N 5905720

WARNING!

VERY IMPORTANT

**TO PROLONG LIFE EXPECTANCY
OF CYLINDER SEALS AND
PREVENT PREMATURE LEAKAGE
AND WEAR, RAISE LIFT TO FULL
HEIGHT AT LEAST ONCE A DAY.**

**ALSO, THIS IS AN EFFECTIVE
WAY TO BLEED ANY TRAPPED
AIR AND MAINTAIN EQUAL
LIFTING OF THE SYSTEM.**

PN 5905176